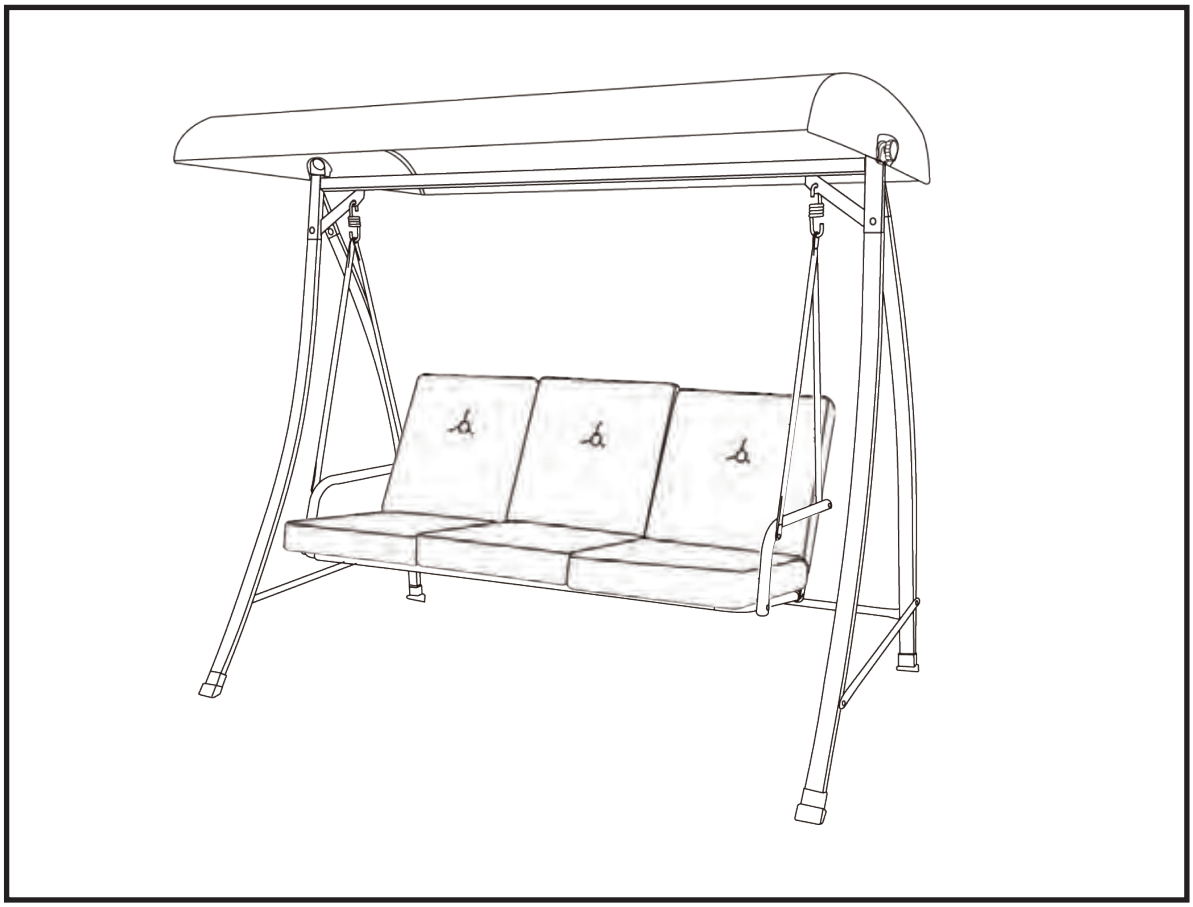
ASSEMBLY INSTRUCTIONS

ATTENTION: THIS PRODUCT IS NOT FOR COMMERCIAL USE
INTENDED FOR RESIDENTIAL USE ONLY.

RUS422W-WM



⚠ Do not discard any of the packaging until you have checked that you have all the parts and pack of fittings.

⚠ Keep children away during assembly. This item contains small parts which can be swallowed by children. Children should always be under direct adult supervision while using the product.

⚠ Retain the assembly instructions for future reference.

⚠ Please quote following FQC NO. when contacting service center.

SERVICE CENTER TOLL FREE NO.
TEL: 1-877-539-7436
FAX: 1-877-539-7439

STOP **DON'T RETURN TO STORE!**

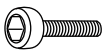
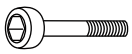
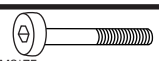
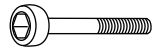
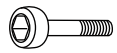
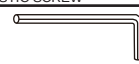
A. Please read instructions thoroughly. Acquaint yourself with the inventory of parts and the accompanying drawings to ensure safe and proper assembly.

B. You will need the following tools

- Phillips Screwdriver(Not Included)
- Nut Wrench (See Part #29)
- Hex. Key Wrench (See Part #28)

C. Lay out all parts on a flat surface and identify them using the table below.

PARTS LIST

PART NO.	MATERIAL CODE	PART	Q'TY
1	RUS422W-CS02	TOP CROSS BEAM W/ADJUSTABLE TEETH	1
2	62RUS422WN102	REAR UPRIGHT SUPPORT	2
3	62RUS422WN101	FRONT UPRIGHT SUPPORT	2
4	62RUS422WI101	LATERAL CROSS BRACE	2
5	62RUS459FH102	REAR CROSS BRACE	1
6	RUS4060-CS02N	SWING ARM	2
7	RUS422W-CS01	SEAT ASSEMBLY	1
8	62RUS422WM101	SWING ARM TUBE	4
9	62RUS422WH102	SIDE CANOPY BRACE	2
10	62RUS422WI102	FRONT/REAR CANOPY BRACE	2
11	2800221023	FRONT LEG CAP	2
12	2800221024	REAR LEG CAP	2
13	17GC06043401-Y3	SUSPENSION SPRING	2
14	17C01A0714003Y4	 BOLT M6*40	6
15	17C01A0722011Y4	 BOLT M6*65	4
16	17C01A0822071Y4	 BOLT M8*75	2
17	17C01A0725101Y4	 BOLT M6*75	2
18	17C01A0716072Y4	 BOLT M6*45	2
19	17C17A1306001Y4	SCREW ST4.2*16	4
20	17FA05050401-Y4	WASHER d6.5*D16*1.2	28
21	17FA08060601-Y4	WASHER d8.5*D17*1.6	4
22	1800C23001	PLASTIC NUT M6*P1.0	14
23	1800C06001	PLASTIC NUT M8*P1.25	2
24	1800337002	BOLT CAP M6	14
25	1800337005	BOLT CAP M8	2
26	1802605001	CANOPY/FRAME CONNECTOR	2
27	RTS423E-CS06	PLASTIC SCREW	2
28	17KAA0201----Y4	 HEX.KEY WRENCH 6MM	1
29	17KAB1201----Y4	NUT WRENCH 13&17MM	1
30	61R422WD00001BA	CANOPY	1
31	61R422WC00001BA	CUSHION	3

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ASSEMBLY (Note: For all nuts and bolts fastening, always use a washer (#20 or #21) between the tube and bolt or the tube and nut.)

Step A - 1 and Step A - 2:
Insert the top cross beam w/adjustable teeth (#1) into the upright supports (#2 and #3). Fasten them by using bolts (#14), washers (#20) and plastic nuts (#22). Repeat the procedure for the other side. Do not tighten bolts & plastic nuts yet.

Step A - 3:
Fasten the lateral cross braces (#4) to the upright supports (#2 and #3) by using bolts (#15), washers (#20) and plastic nuts (#22). Repeat the procedure for the other side. Do not tighten bolts & plastic nuts yet.

Step A - 4:
Fasten the rear cross brace (#5) to the rear upright supports (#2) by using bolts (#14), washers (#20) and plastic nuts (#22). Tighten all of the bolts & plastic nuts now.

Step A - 5:
Insert the leg caps (#11 and #12) to the rear and front base feet.

Note:
The labels marked “A” and “B” on the legs caps (#11 and #12) should Step A - 5 to ensure proper assembly.

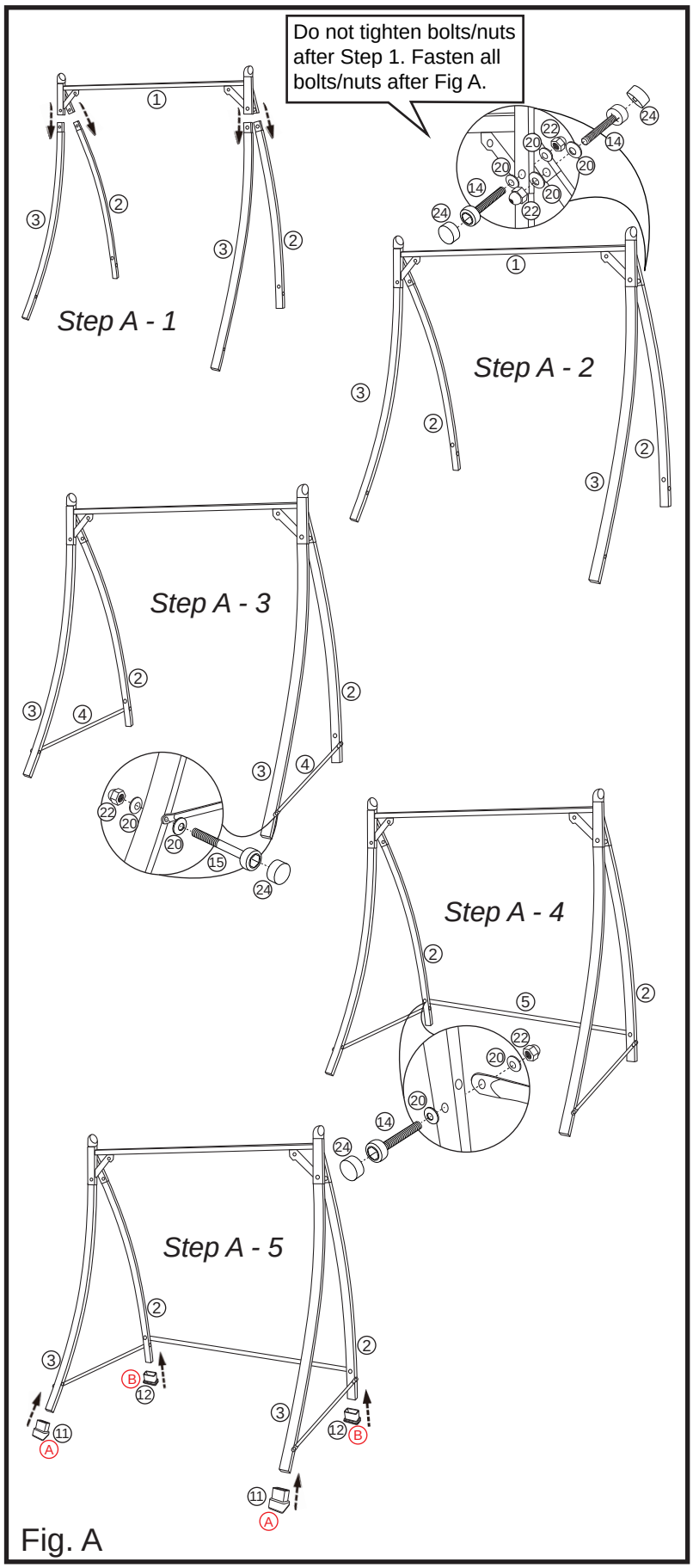

Fig. A

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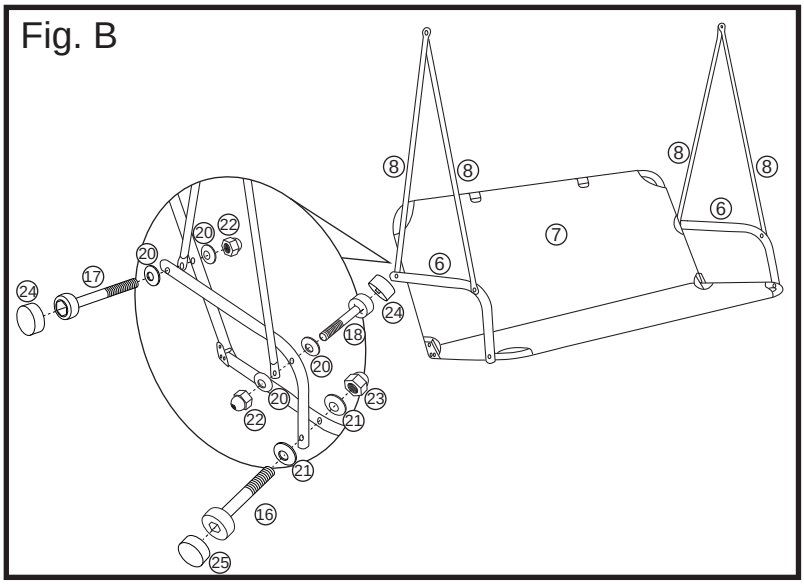
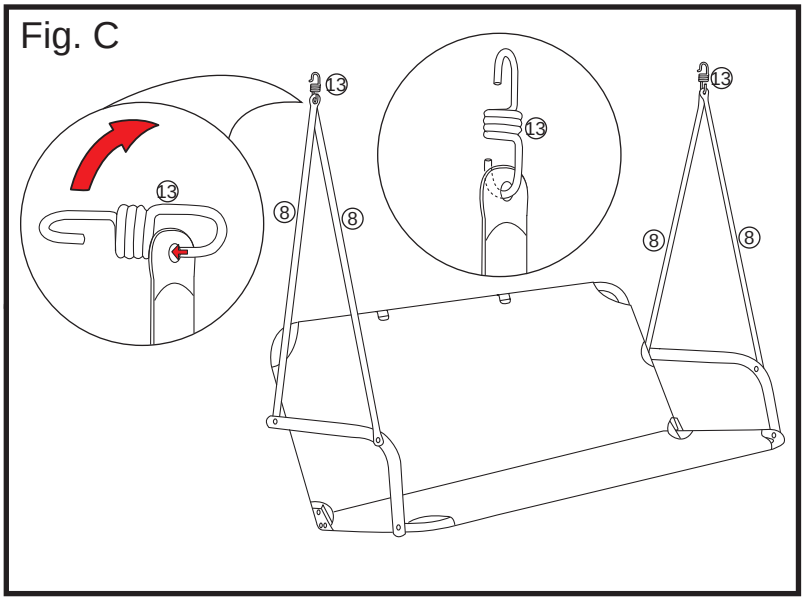
Step B :
Open the seat assembly (#7) and fasten a swing arm tube (#8) and a swing arm (#6) to the seat back by using bolt (#17), washers (#20), and plastic nut (#22). Do the same procedure for both sides.
Fasten another swing arm tube (#8) to the swing arm (#6) at the front bend by using bolt (#18), washers (#20), and plastic nut (#22). Do the same procedure for both sides.
Fasten the other end of the swing arm (#6) to the front of the seat assembly (#7) by using bolt (#16), washers (#21), and plastic nut (#23). Do the same procedure for both sides. See Fig. B.

Fig. B



Step C:
Hook the suspension springs (#13) into the top of both swing arm tubes (#8). Do the same procedure for both sides.

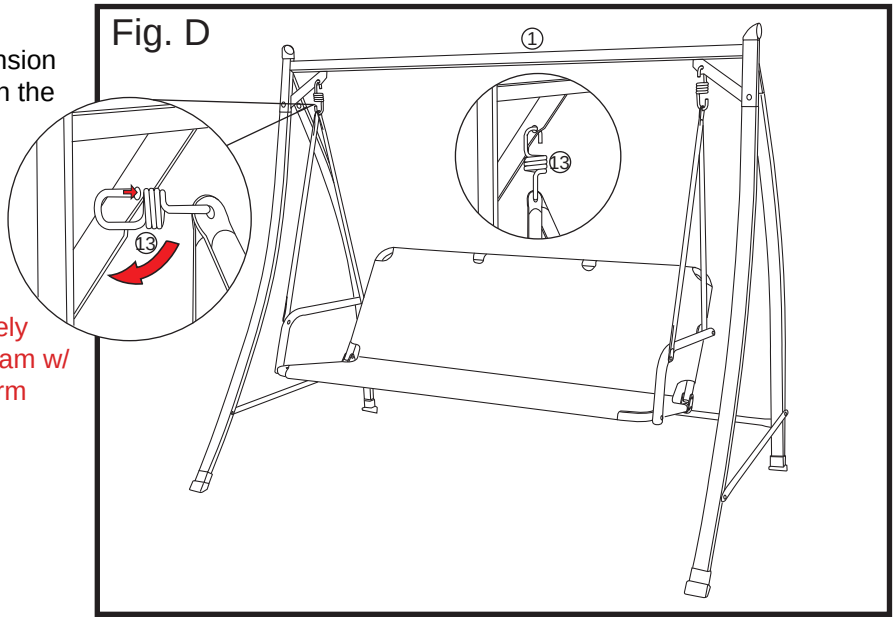
Fig. C



Step D:
Hang the opposite ends of the suspension springs (#13) into the holes located on the angled braces of the top cross beam w/adjustable teeth (#1). Do the same procedure for both sides.

Warning:
Make sure that both ends of the suspension springs (#13) go completely through the holes on the top cross beam w/ adjustable teeth (#1) and the swing arm tubes (#8).

Fig. D



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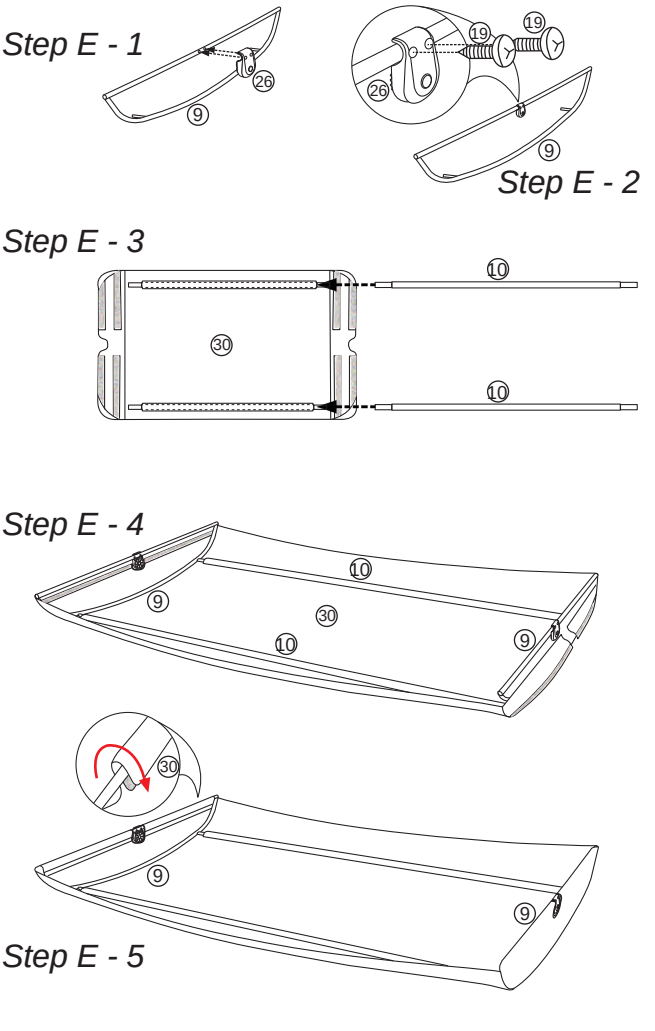
Step E - 1 & Step E - 2 :
Slide the canopy/frame connectors (#26) into the side canopy braces (#9). Fasten them together by using screws (#19) in the pre-drilled holes. Ensure that the teeth on the canopy/frame connectors are facing toward the inside of the frame.

Step E- 3:
Insert the front/rear canopy braces (#10) into the sleeves of the canopy (#30) on both sides.

Step E - 4:
Insert the tube ends of the front and rear canopy braces (#10) into the side canopy braces (#9).

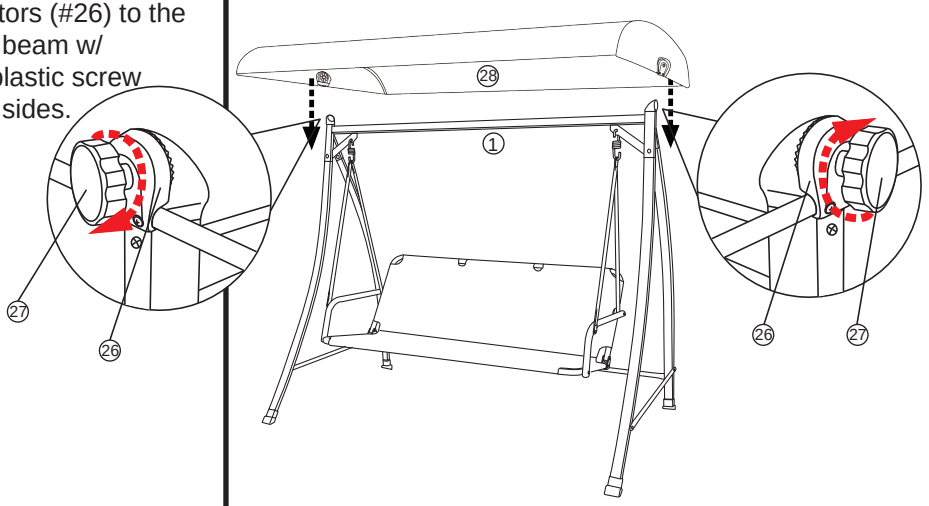
Step E - 5:
Velcro the canopy (#30) to the side canopy braces (#9).

Fig. E



Step F :
Fasten the canopy/frame connectors (#26) to the adjustable teeth on the top cross beam w/ adjustable teeth (#1) by using a plastic screw (#27). Do this procedure for both sides.

Fig. F



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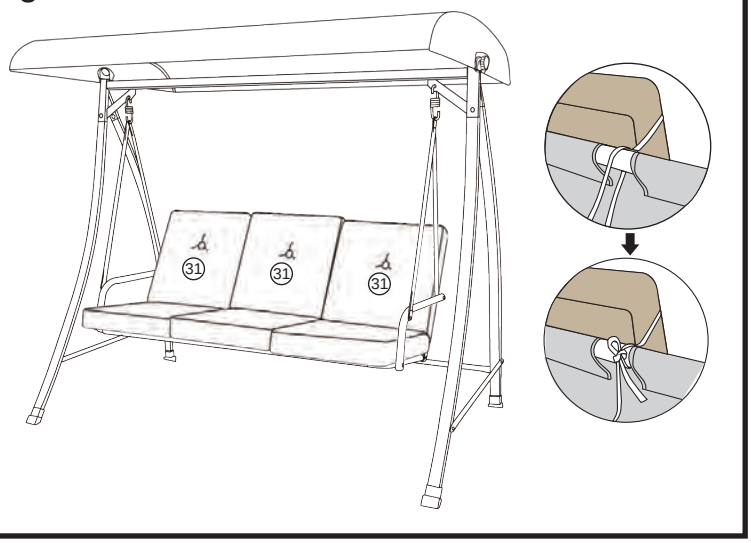
Step G :
Place the cushions (#31) onto the seat assembly (#7). Secure the cushions to the seat assembly by using ties.

To assure stability, double check that all of the bolts have been completely tightened, and then cover them with bolt caps (#24 and #25).

Warning:
To avoid danger of suffocation, please keep plastic bags or small parts away from babies and children.

Fig. G



Cleaning and Maintenance

- Wash frame parts and fabric with mild soap and water, rinse thoroughly. Dry frame completely and allow the fabric to drip dry.
- Do not use bleach, acid, or other solvents on the fabric or frame parts.
- In order to prolong the life and beauty of your swing, we recommend that the swing be stored in a dry area when not in use. (For example, overnight or on rainy days)
- Please inspect and tighten all bolts or fasteners on a regular basis to ensure proper performance and safety of your swing.

Special Warnings:
The user of this swing should always inspect it before each use.

1. It is essential to place the swing on level ground and not less than 6 feet from any obstruction such as fences, garages, the house, overhanging branches, laundry lines, or electrical wires.
2. Check all bolts and nuts for tightness on a regular basis.
3. Make sure the suspension springs are always properly hooked before each use.
4. Oil all metallic moving parts during usage season.
5. Always remove the canopy in heavy wind conditions, otherwise the canopy may tip over and may cause damage to its parts.
6. The manufacturer will not accept responsibly for unauthorized repair or modifications to the swing.
7. Weight limit 750 lbs.

STOP!
Missing A Part?
No Need To Go Back To The Store
The store where you made your purchase does not stock parts for this item if you need parts, whether they are missing or damaged.
Call Toll Free
TEL: 1-877-539-7436
FAX: 1-877-539-7439
Call us between 9:00 AM and 4:30 PM Eastern Time Monday through Friday

PLEASE READ THESE INSTRUCTIONS COMPLETELY BEFORE STARTING ASSEMBLY

★PLEASE SEPARATE AND IDENTIFY ALL PARTS, MAKING SURE THAT YOU HAVE ALL OF THE PARTS LISTED.
★SHOULD YOU NOT LOCATE ALL OF THE ABOVE PARTS, PLEASE INSPECT ALL PACKING MATERIAL FOR ANY SMALL PARTS THAT MAY HAVE BECOME SEPARATED IN SHIPMENT.
★SHOULD YOU EXPERIENCE ANY DIFFICULTY DURING ASSEMBLY OR IF ANY PART IS MISSING OR DAMAGED, PLEASE CALL THE HELP LINE 1-877-539-7436 BEFORE RETURNING THE ITEM TO THE STORE.
★PLEASE PROVIDE THE FOLLOWING INFORMATION:
1-MODEL NUMBER OF THE PRODUCT.
2-PART NUMBER AND MATERIAL CODE OF THE PART FROM THE PARTS LIST SHOWN ON ASSEMBLY INSTRUCTIONS.
★MOST PROBLEMS CAN BE RESOLVED WITHOUT RETURNING THIS PRODUCT TO THE RETAILER.

STOP **DON'T RETURN TO STORE!**